

规格书编号

SPEC NO:

产品规格书 SPECIFICATION

PRODUCT 产品:	CRYSTAL I	FILTER
MODEL NO 型 号:	MCF19DIP-10	.7M4D
PREPARED 编 制:	LEO CHECKED	审核:YORK
APPROVED 批准:I	LIUMING DATE	日期: <u>2014-2-18</u>
客户确认 CUSTOMER R	RECEIVED:	
审核 CHECKED	批准 APPROVED	日期 DATE

CUSTOMER 客 户:

无锡市好达电子有限公司 Shoulder Electronics Limited

更改历史记录 History Record

规格书编号 Spec No	产品型号 Part No	客户产品型号 Customer No	更改内容描述 Modify Content	备注 Remark
				規格书編号 Part No Customer No Modify Content Modify C

SPECIFICATION SHEET

	□ APPLICATIONThis Standard Will Apply to The Quartz Crystals.□ ELECTRICAL DATA	
NO	Speciality	Parameter
01	Holder type	MCF 19DIP
02	Mode of Oscillations	Fundamental
03	Center Frequency	10.7MHz
04	Pass bandwidth	±2.0KHz min (at 3dB)
05	Pass band ripple	2.0dB
06	Insertion loss	4.0dB
07	Stop Band width	±10KHz max (at 80dB)
08	Terminating impedance	1000 Ω //8.0pf
09	Operating Tem. Range	-20~+70°C
10	Insulated Resistance	500M Ω (max)(DC100V)
11	Aging per Year	±3ppm

\square MECHANICAL DATA

1. Marking:	
	SDE
	10.7M04D
2.Shock Test:	Dropping from 50 cm height,3 times on 30mm-thick- hard wood, After testing, the electrical data follows the requirement.
3. Vibration Test:	30 minutes in each direction 10 to 55 Hz, amplitude 0.75mm, After testing, the electrical data follows the requirement.
4.Terminal strength:	Tensile: Fix main body of crystal. Load 0.9kg pulling force along, teminal axial for 30±5 seconds. The terminal can not he pulled out or broken. Bending: Hang 450g object on lead terminal. Bend 90 degree for 2 to 3 seconds. Return to the former place with the same speed and then do it again oppositely. The down-lead does not become broken and loosed.
5.Sealing:	The crystal unit shall be immersed in alcohol for 5 minutes with 5kg pressure per cm2 . Taking out, Testing the resistance between downlead and fundamental. The resistance shall be at least 500M Ω (max) (DC100V).
6.Temperature cycle:	2~3 min -20°C to +70°C 30min 30min After cycling three times, there is no distinct damage on the surface. Capacity testing requirement as vibration.

SPECIFICATION SHEET

7.Solderability:	The lead(2to2.5mm from terminal to bottom) is immersed in a $230\pm5^{\circ}\mathbb{C}$ Solder bath within 2 ± 0.5 seconds. The dipping surface of the lead shall be at least 95% covered with a Continuous new solder coating. Capacity testing requirement as vibration.
8. Resistance to soldering heat:	The(2 to 2.5mm from terminal to bottom) is immersed in a $350\pm10^{\circ}\text{C}$ solder bath within 3.5 ± 0.5 seconds. After testing, without distinct damage on the surface. Capacity testing requirement as vibration.
9. Resistance to heat:	Resistance to the lowest temperature: Stored at $-25\pm3^{\circ}\mathbb{C}$ for 2 hours and then at normal temperature for 2 hours before testing. Capacity testing requirement as vibration. Resistance to the highest temperature: Stored at $70\pm2^{\circ}\mathbb{C}$ for 2 hours and then at normal temperature for 2 hours before testing. Capacity testing requirement as vibration.
10. Invariable humidity:	Stored at $40\pm3^{\circ}$ C and RH93% $\pm2\%$ for 48 hours and then at normal condition for 2 hours before testing. Without distinct damage to the surface. Capacity testing requirement as vibration.

